Allison Delivers 5% Better Fuel Economy Vs. Eaton Procision®



Two equally spec'd class 7 trucks were tested by a certified, third-party at an independent testing facility in West Texas.

One truck had an Allison 2500 Series™ automatic transmission with FuelSense® technology. The other had an Eaton Procision® dual clutch transmission (DCT). After extensive testing, the truck with the Allison transmission proved itself the clear winner.

Annual Mileage 50,000 50,000 Same Fuel Price \$2.60 Gal \$2.60 Gal Same Fuel Economy 7.08 MPG 6.74 MPG 5% Better Fuel Per Year 7,065 Gals 7,418 Gals 353 Gals		Allison With FuelSense®	Eaton Procision®	Difference	0000
Fuel Economy 7.08 MPG 6.74 MPG 5% Better Fuel Per Year 7,065 Gals 7,418 Gals 353 Gals	Annual Mileage	50,000	50,000	Same	Site III
Fuel Per Year 7,065 Gals 7,418 Gals 353 Gals	Fuel Price	\$2.60 Gal	\$2.60 Gal	Same	
	Fuel Economy	7.08 MPG	6.74 MPG	5% Better	STALL STALL
Fuel Cost Per Veer \$19,260 \$10,299 \$019,47 Savings	Fuel Per Year	7,065 Gals	7,418 Gals	353 Gals	
ruel Cost Fel Teal \$10,309 \$19,200 \$310.47 Saviligs	Fuel Cost Per Year	\$18,369	\$19,288	\$918.47 Savings	

For a more in-depth review of the testing and results, see the other side of this flyer.

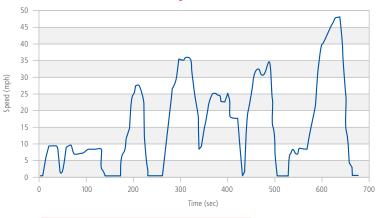


The Facts Tell The Story

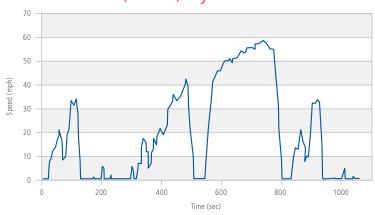
Testing used the independent September 2015 revision of the SAE J1526 SAE Fuel Consumption Test Procedure (Engineering Method). This testing method has been specifically developed for the trucking industry to analyze fuel consumption on two of the most common duty-cycles: the ARB Heavy Heavy-Duty Diesel Truck (HHDDT) cycle and the ARB Urban Dynamometer Driving Schedule (UDDS) cycle.

- These duty-cycles are typical of distribution, school bus or general purpose use for medium-duty vehicles
- To ensure consistency, drivers drove the vehicles at the same speeds and switched vehicles through multiple testing phases
- Vehicles ran 36 HHDDT and 24 UDDS cycles to ensure the fuel economy difference with over 95% confidence

ARB Heavy Heavy-Duty Diesel Truck (HHDDT) Cycle



ARB Urban Dynamometer Driving Schedule (UDDS) Cycle



Results

Allison = 6.86 MPG Procision® = 6.53 MPG Difference = Allison Delivers 5.0% Better Fuel Economy

Results

Allison = 7.08 MPG Procision® = 6.74 MPG

Difference = Allison Delivers 5.1% Better Fuel Economy

Same Trucks, Different Transmissions

Allison With FuelSense® **Specifications**

> Year 2017 International Make 4300 SBA 4x2 Model

VIN 1HTMMMML3HH475210 Classification

GVWR 33,000 lbs. 25,740 lbs. Total Vehicle Weight As Tested Cummins ISB 250 Engine Horsepower 250 at 2,400 RPM

> Front Axle Dana Spicer E-10021 Dana Spicer 23060SH (5.57 Ratio) Rear Axle Goodyear 11R22.5 G661 HSA Front Tires

Rear Tires Goodyear 11R22.5 G572A LHS Fuel Max

Eaton Procision® EDCO-6F107A

Goodyear 11R22.5 G572A LHS Fuel Max

Dana Spicer 23060SH (5.57 Ratio)

Goodyear 11R22.5 G661 HSA

660 lb-ft at 1600 RPM (895) 10.16

Eaton Procision®

1HTMMMML8HH674592

2017

Class-7 33,000 lbs.

25,680 lbs.

Cummins ISB 250

250 at 2,400 RPM

Dana Spicer E-10021

International

4300 SBA 4x2

364 (165) Mexico

*Includes torque converter ratio

Transmission Torque lb-ft (N•m) Effective Ratio Coverage **Forward Speeds** Transmission Weight lb (kg)

One Allison Way

Production Location

Allison 2500-RDS-P 660 lb-ft at 1600 RPM (895) 10.41* 323 (147)

Indianapolis, Indiana, USA, 46222-3271

USA

SA7965EN (2017/02) ISO/QS 9000 and ISO 14001 Certified

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Information or specifications subject to

